

SIMULATION CHALLENGES FOR GREENER AIRCRAFT ENGINES

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■ ■ ■ ■ ■ Objectif

- ▶ **Les capacités de calcul continuent d'augmenter selon la loi de Moore, ce qui permet d'accroître encore la complexité des problèmes traités**
 - Taille, modèles physiques avancés, fidélité (ex. instationnaire), pluridisciplinaire, ...

- ▶ **Mais, pour répondre au besoin de développement, les progrès en simulation ne doivent pas se concentrer uniquement sur le HPC**
 - Besoin de modèles adaptés à chaque phase du développement

- ▶ **Cette présentation tente d'illustrer le lien simulation – produit**
 - Quel est l'apport concret de la simulation au développement produit
 - En quoi elle contribue à les rendre plus « verts »

■ ■ ■ ■ Aeronautic industry requires a green breakthrough

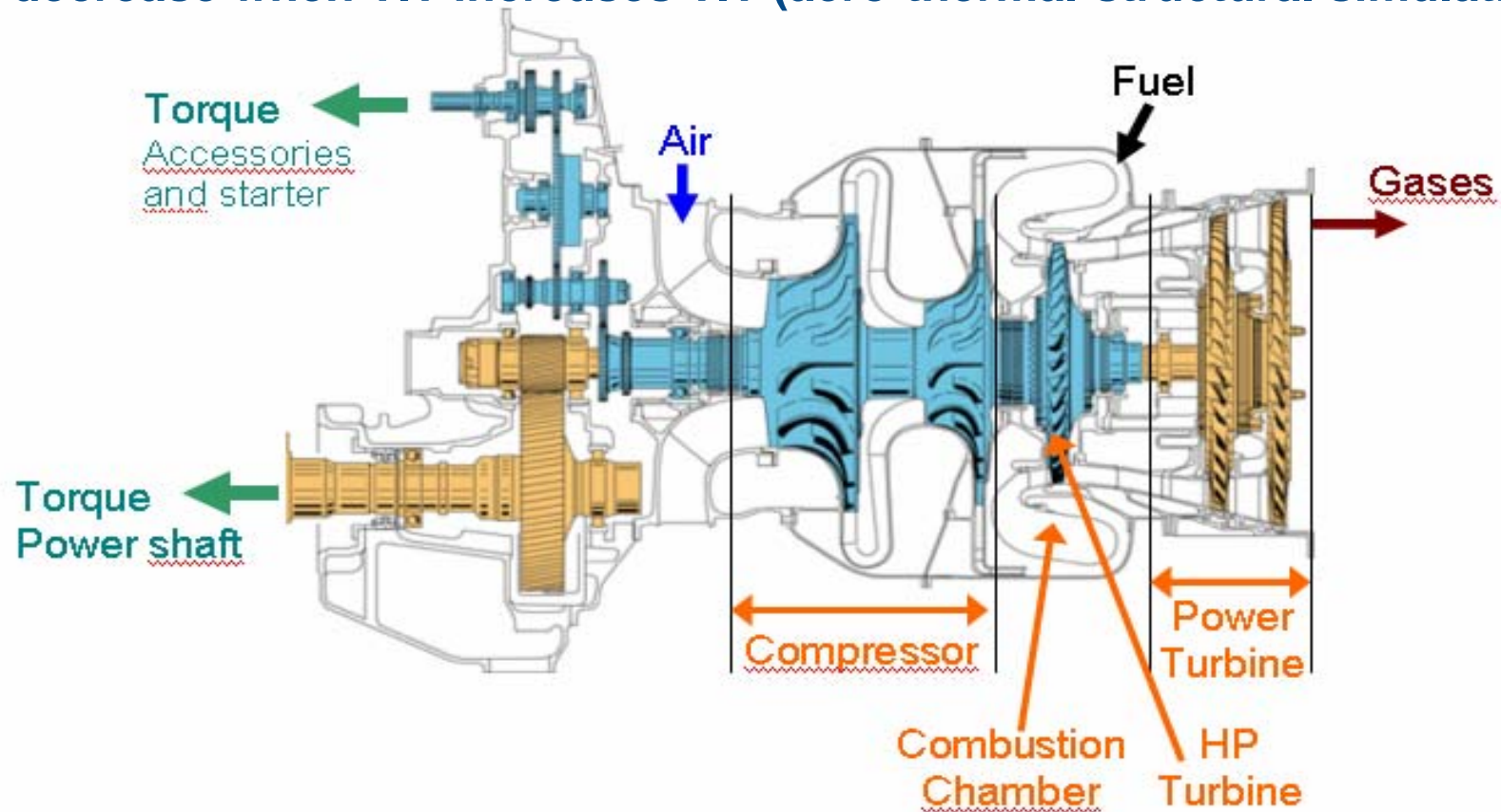
- ▶ **Aeronautic industry contributes only few percents to the global CO2 emissions (less than 3%)**
 - An A380 fuel consumption is 3,6l/100km/passenger
 - The average car consumption in Europe is 6l/100km with 1,8 passenger/car

- ▶ **Significant performance improvements are expected to mitigate the impact of the traffic growth (x2 in 2020 vs 2000)**
 - On the aircraft, the engines and their integration, the power management, the air traffic management, etc ...
 - ACARE 2020 proposes for the engine: -20% CO2, -60% NOx emission
 - European Emission Trade Scheme for Aeronautic in 2012

- ▶ **Industry effort is supported by the European Community in the clean sky initiative combined with national supports**

Comment faire des Turbines plus “vertes”

- ▶ Engine power is driven by, the air flow rate and TIT
 - SFC decreases when OPR increases (compressor aerodynamic simulation)
 - CO₂/NO_x emissions depends on the combustion condition in the chamber
 - Mass decrease when TIT increases TIT (aero-thermal-structural simulation)



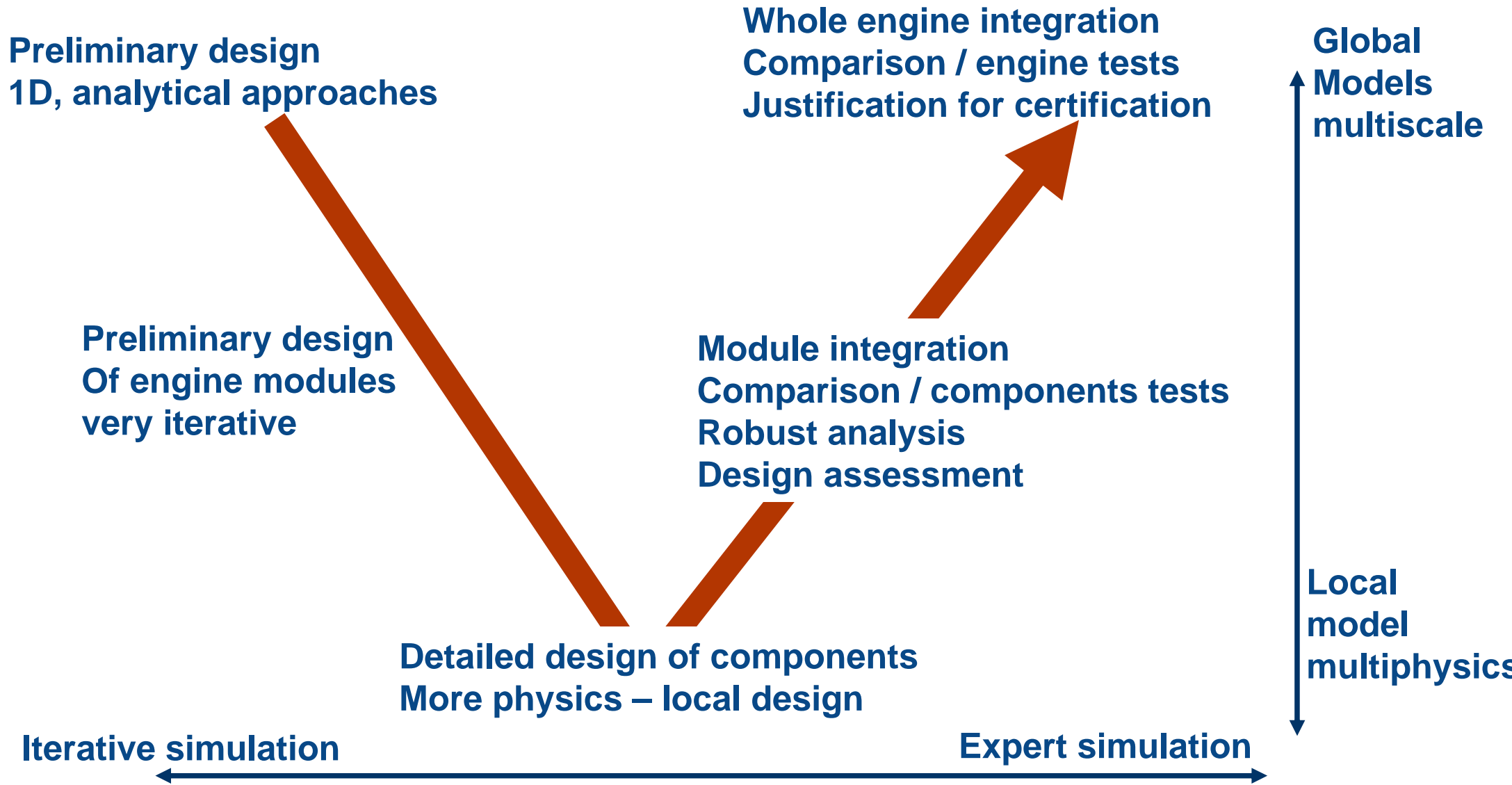
Summary

- ▶ **Simulation challenges for helicopter engine development**
 - The design process
 - Various levels of complexity for simulation

- ▶ **Illustration on few chosen applications**
 - Thermal behavior of turbines
 - Aerodynamic simulation in compressors
 - HPC for combustion
 - Fast transient dynamic for safety and mass reduction

- ▶ **Conclusion**
 - Supercomputing strategy

■ ■ ■ ■ The V-cycle of the design process



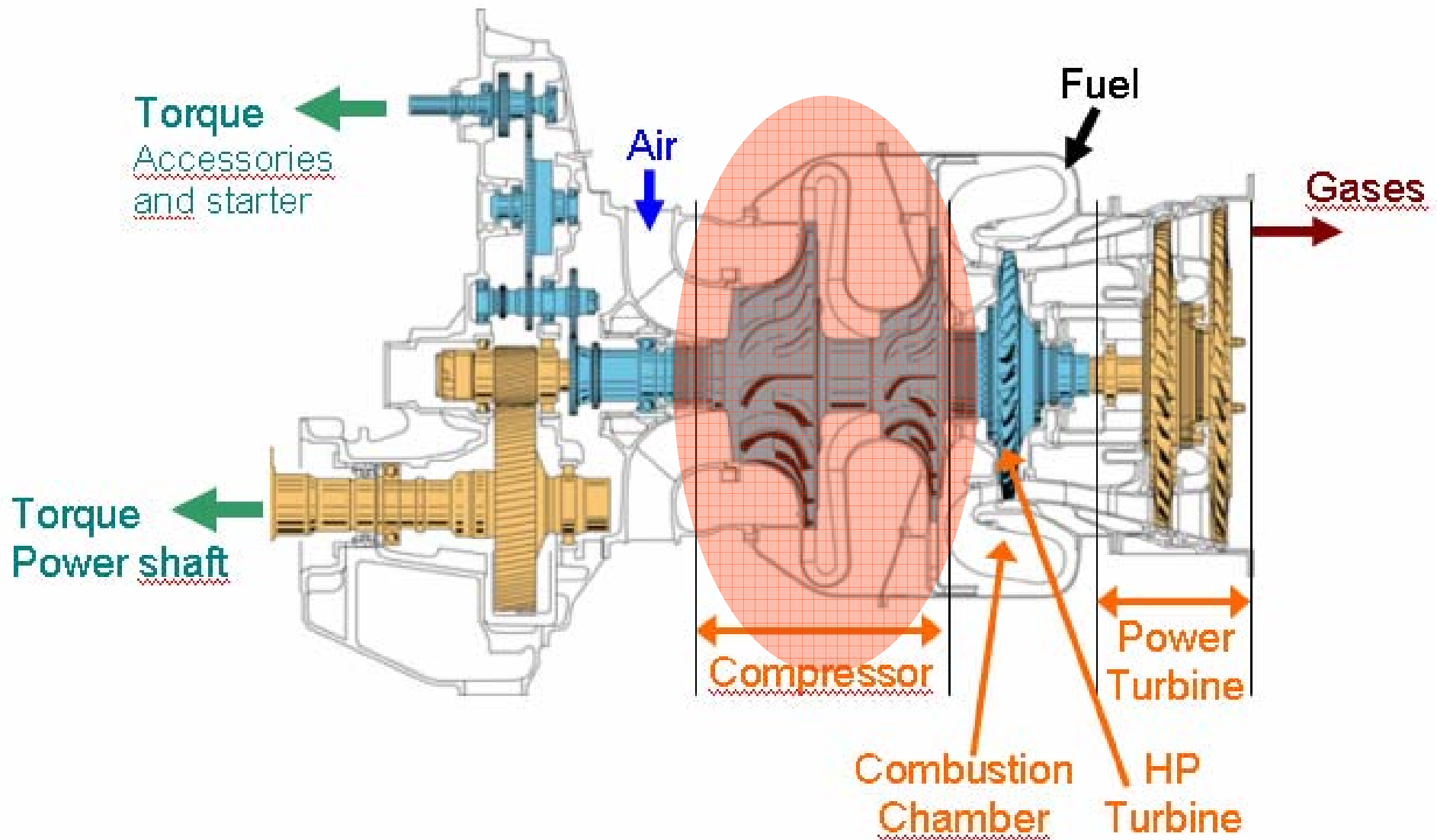
■ ■ ■ ■ The simulation needs

- ▶ **1D simulation is the key of the design**
 - The major design choices are performed
 - No geometric model available
 - Analytical approaches with adequate physics

- ▶ **Component design**
 - Very iterative: requires HPC to prospect the various solutions
 - Results in the definitive components geometries
 - Allows to launch component manufacturing (strong time constraint)

- ▶ **Assessment phase: check the component design and the integration choices: HPC is required by model complexity**
 - Connected with the test results (model updating)
 - Detailed physics, pluridisciplinary approaches
 - Multi scale problems (in time, in space)

Simulation challenges for gaz turbines

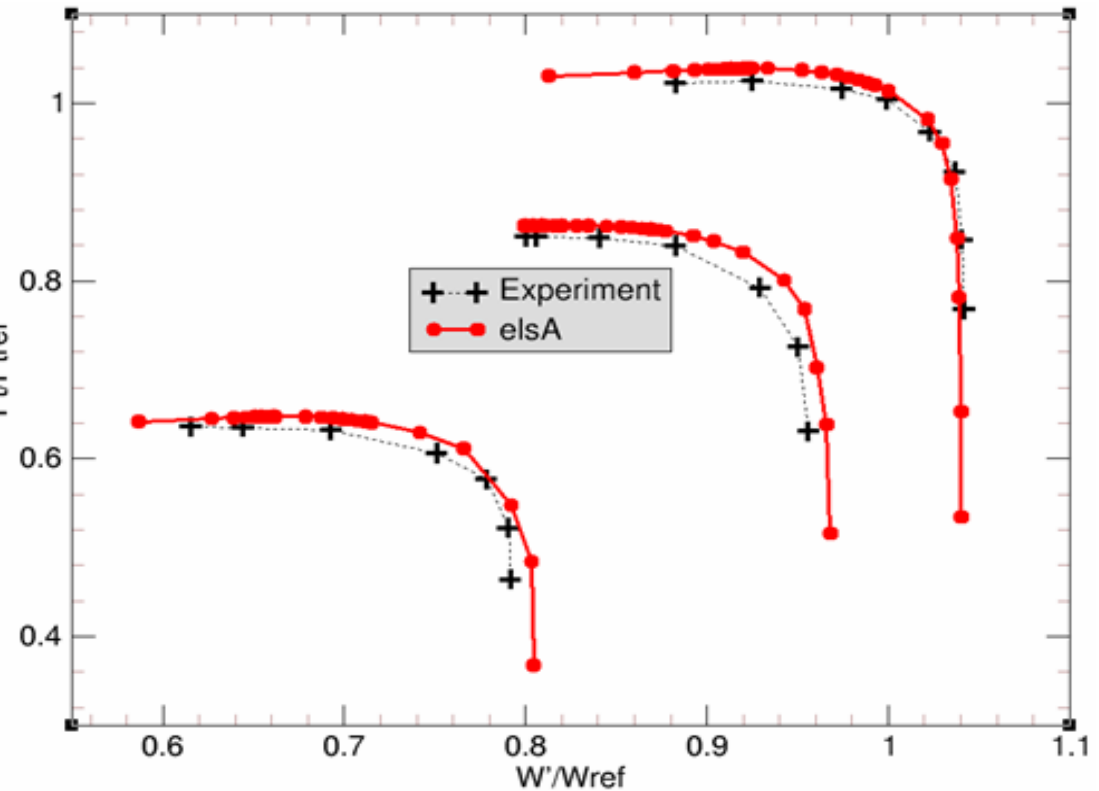
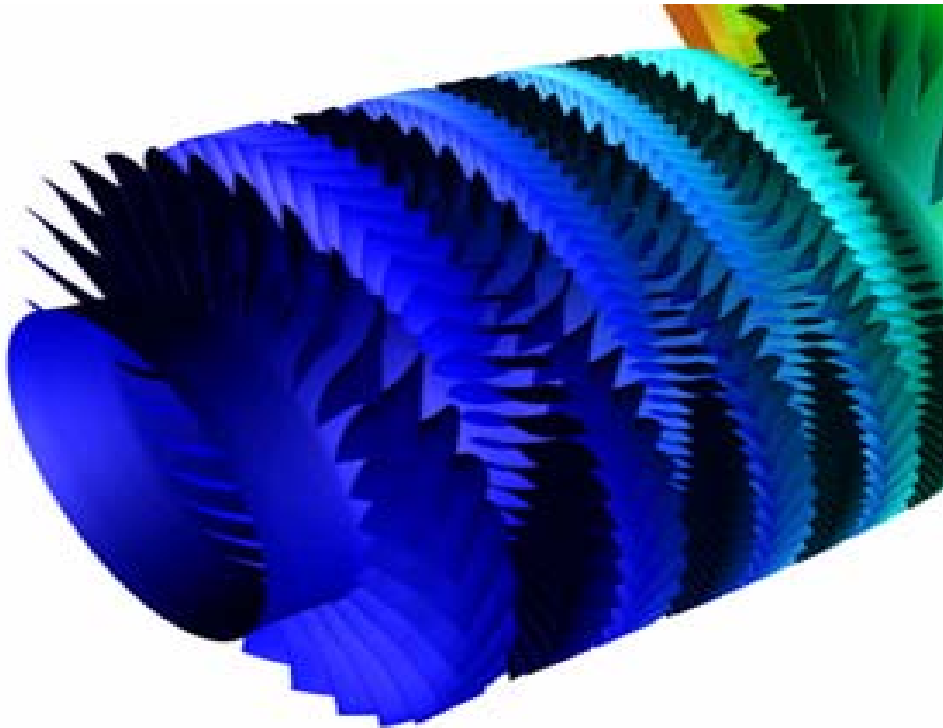
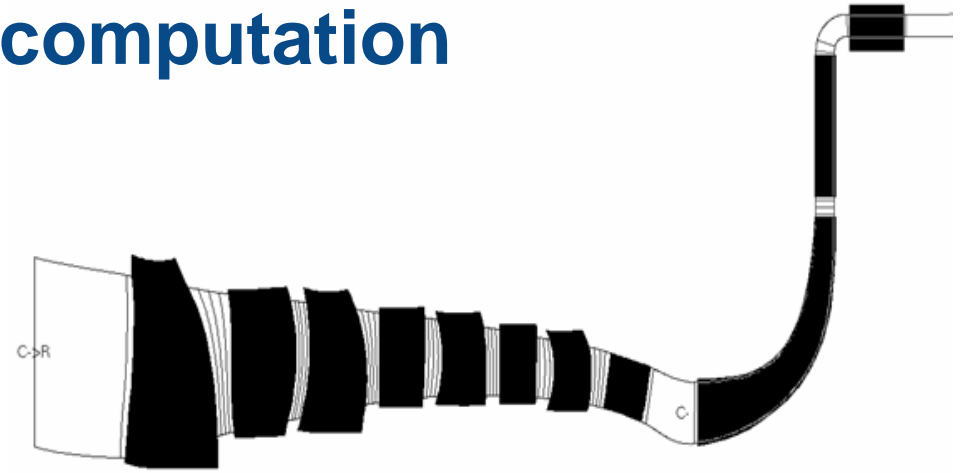


Compressor performance drives SFC

- ▶ **The pressure ratio of the compressor directly drives the thermodynamic cycle efficiency**
- ▶ **When the compressor load (the pressure ratio) increases**
 - The compressor efficiency become more sensitive to ‘local effects’ such as leakages, quality of the surfaces, tip gap, etc ...
 - The operability become a difficult issue (surge)
 - Unsteady behavior can lead to HCF of the compressor (rotating stall, flutter, NSV, ...)
- ▶ **High fidelity physics simulation is conducted on**
 - Full compressor, to take the effects of all the stages integration
 - Model of the local technologic effects
 - Steady or unsteady computations

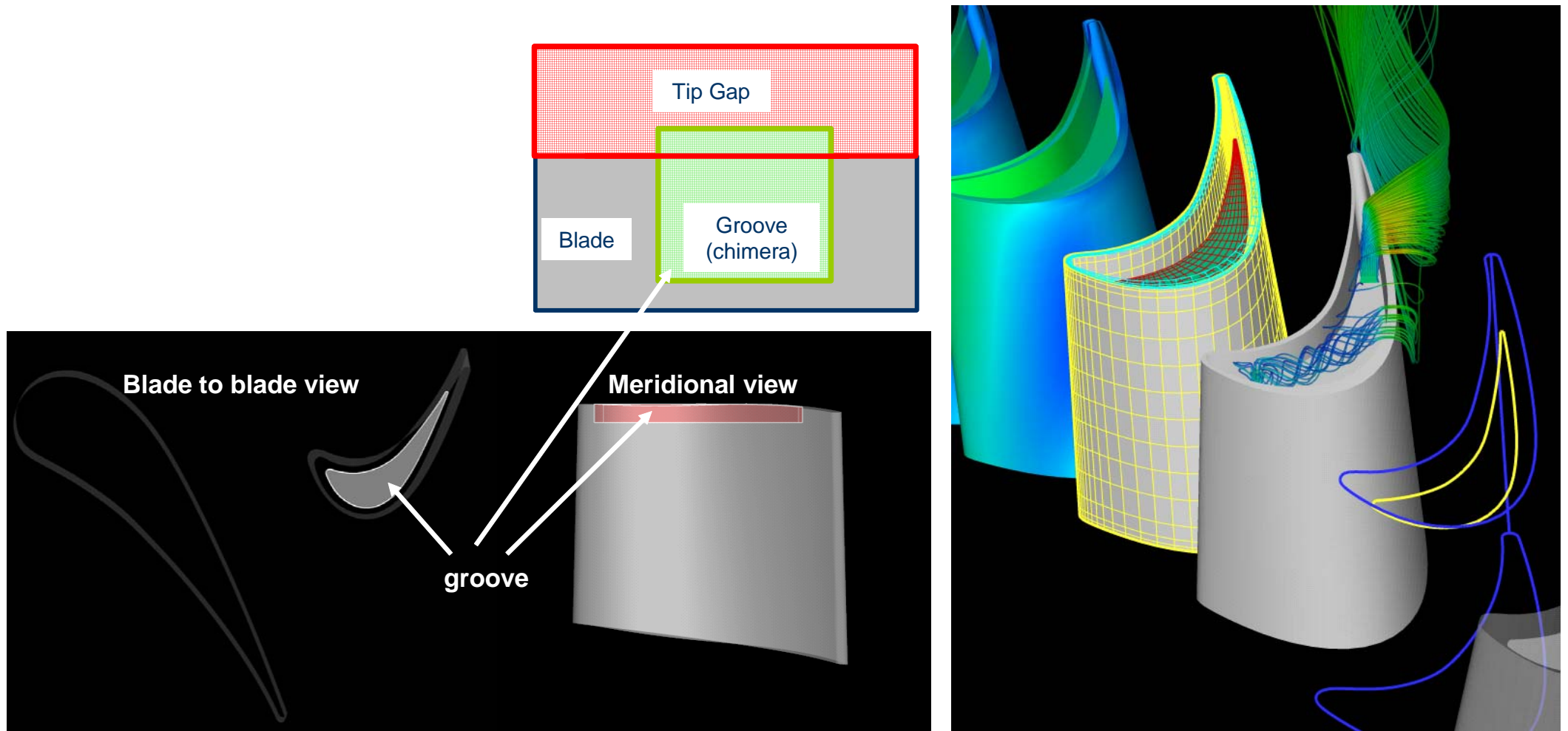
Typical compressor steady computation

- ▶ RANS with a 10 million point mesh
 - 10 CPU hours on a NEC SX8
- ▶ Elsa code developed by ONERA



Typical compressor steady simulation

► Model of the tip gap by chimera technique



Typical compressor unsteady simulation result

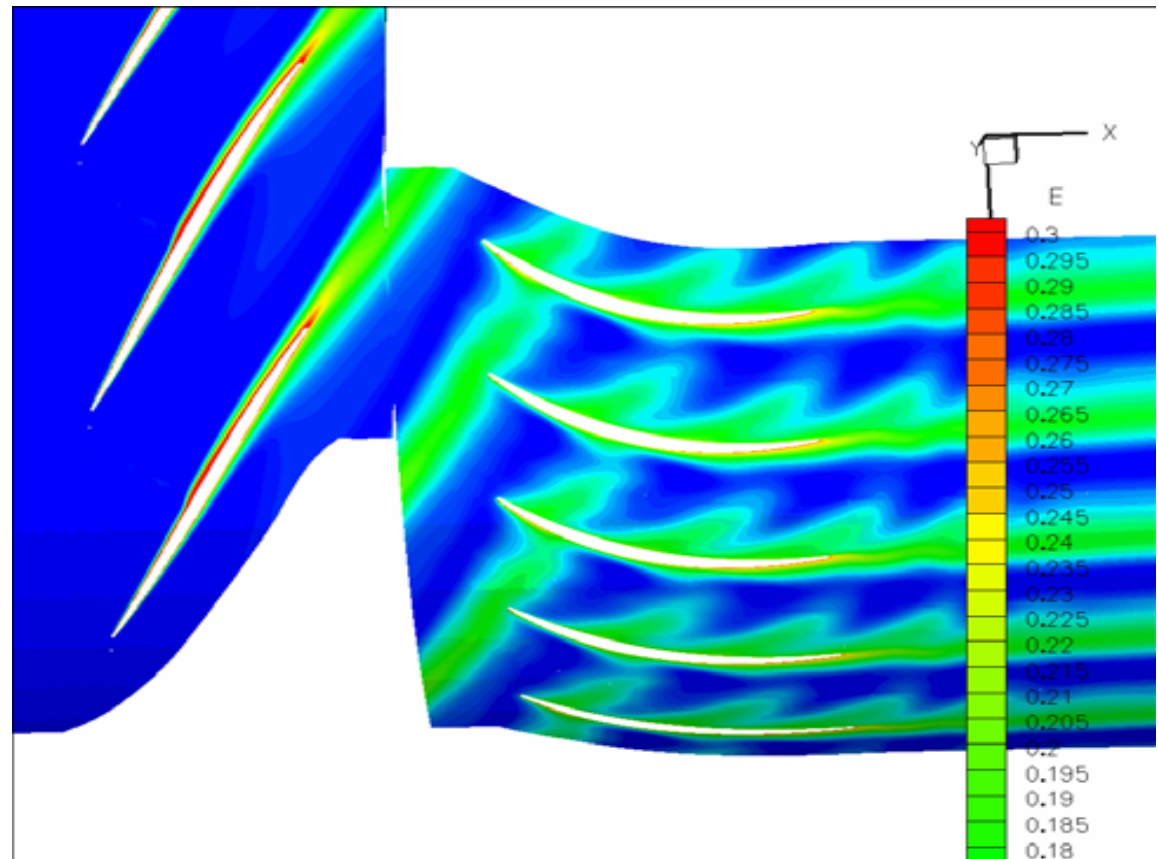
▶ Interest of the unsteady computation

- Accurate performance assessment
- Simulation of particular operating points
- Physical understanding
- Vibration assessment (multiphysic approach)

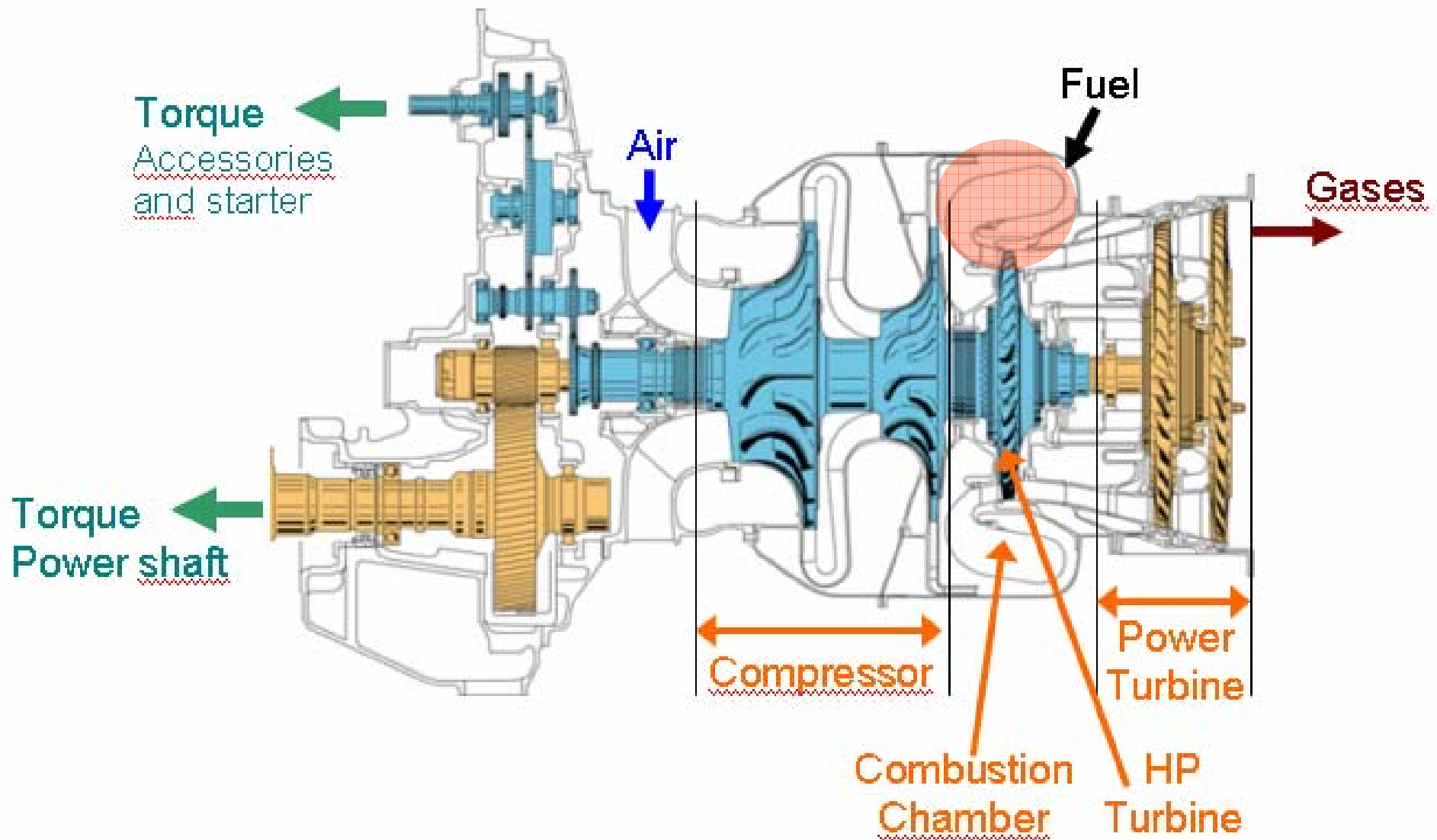
▶ CPU time x10 compared to steady computation

- Alternative numerical approaches under development

▶ Instantaneous entropy field



Simulation challenges for gaz turbines



■ ■ ■ ■ ■ Combustion simulation issues

- ▶ **The combustion chamber design drives**
 - The temperature field for the downstream HP turbine ($>1500^{\circ}\text{C}$)
 - The emission levels (CO_2 , NO_x , UHC, particles, ...)
 - Low SFC engines are based on high pressure ratio: negative effect on NO_x

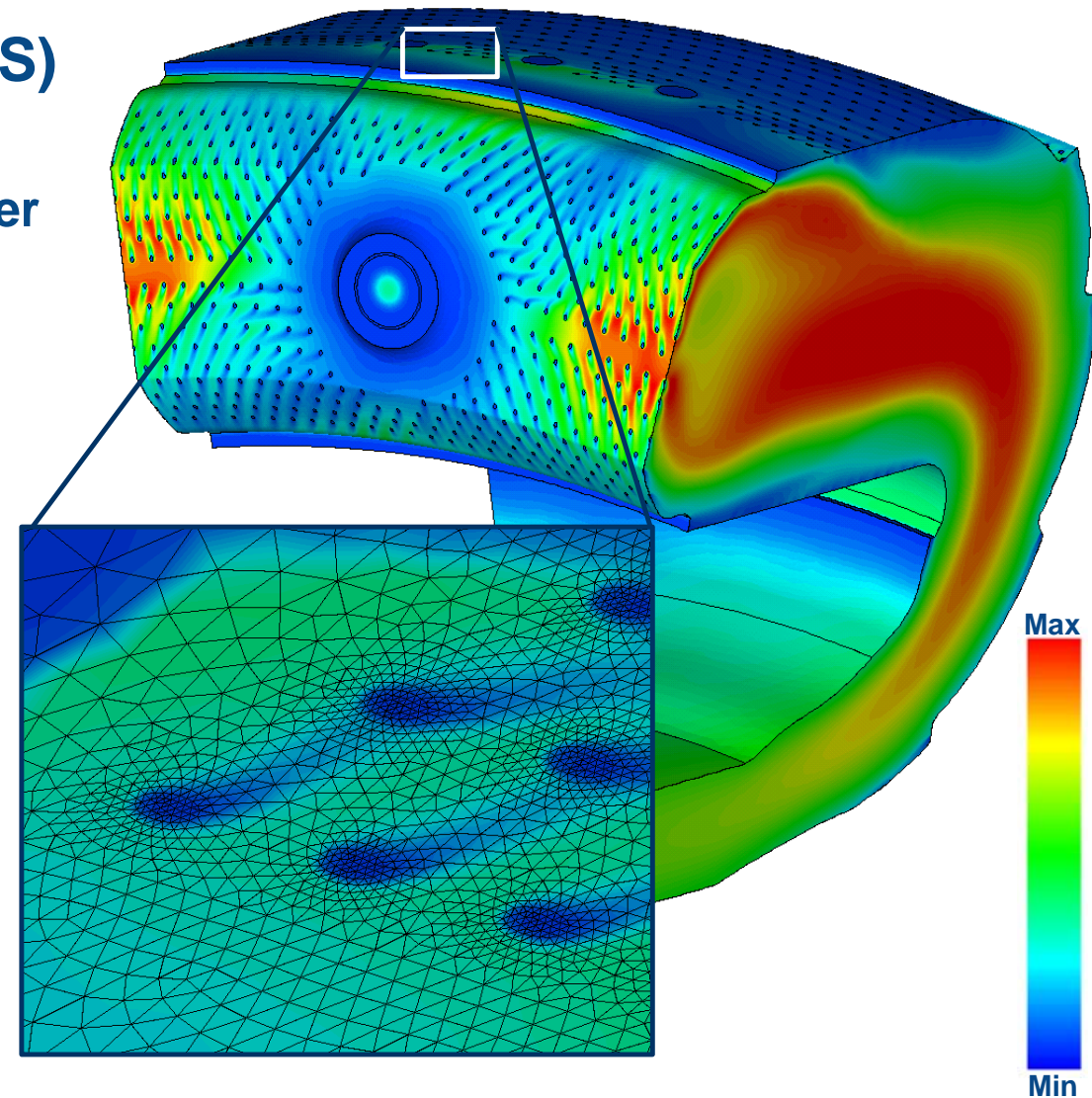
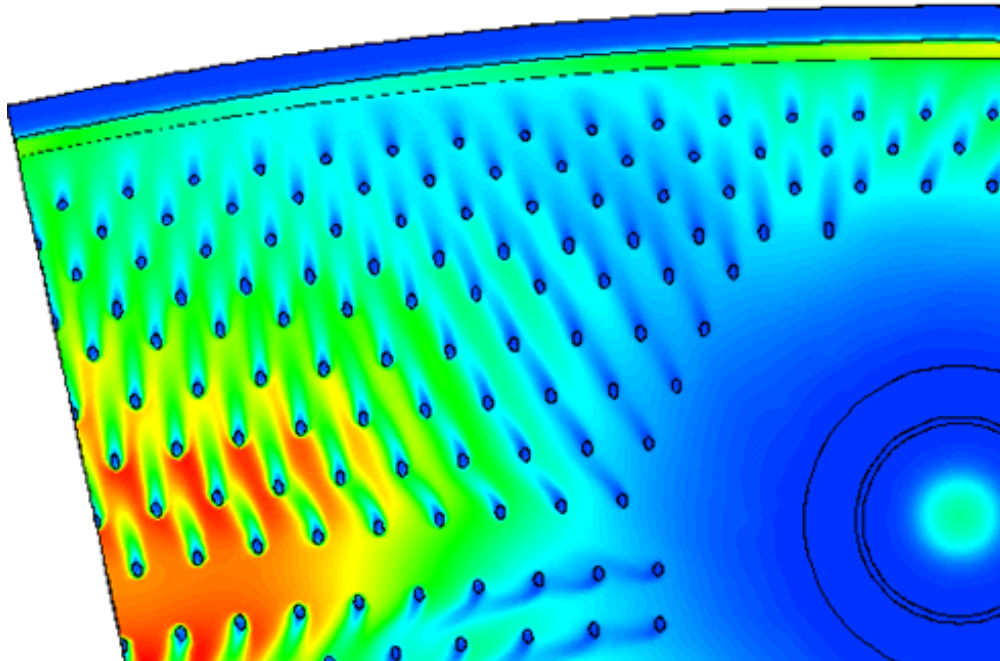
- ▶ **A fully coupled component with complex flows**
 - Aerodynamic / Thermal / Chemical / Stress behavior must be taken into account, with various coupling levels
 - Dysphasic analyses required for the fuel injection

- ▶ **At the design point, the combustion is optimized to be stable**
 - The combustion chamber must remain lighted in all the flight envelope, up to 6000m and -50°C
 - The ability to relight must be demonstrated for airworthiness purpose
 - In these extreme conditions, the combustion may be significantly unsteady

Typical combustion steady computation

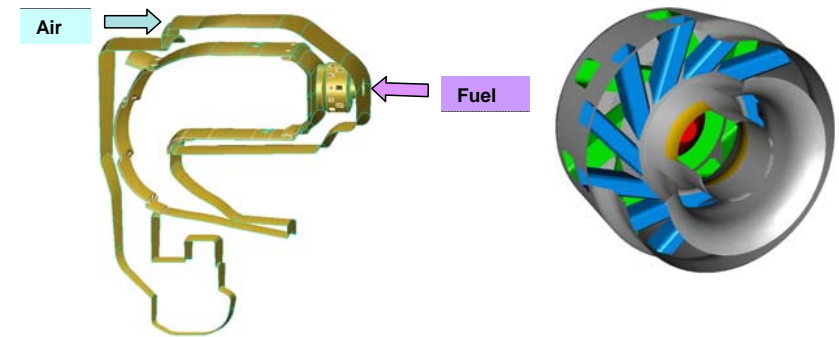
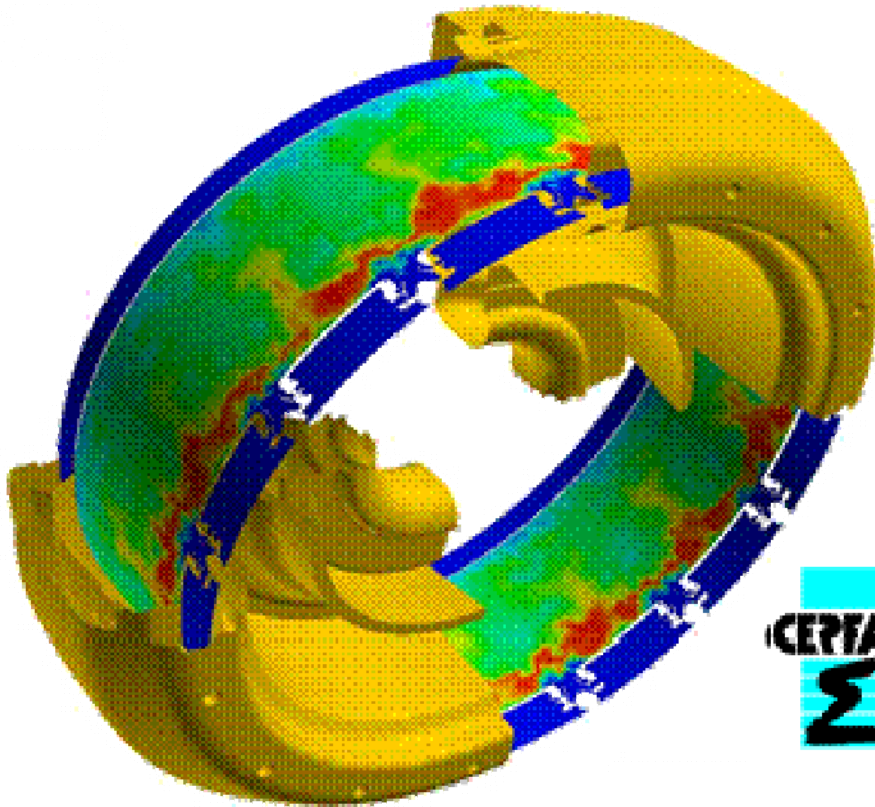
▶ RANS aerothermal simulation (N3S)

- 100 processors / 72 CPU hours
- 1/12 portion of the combustion chamber
- 8 200 cores French CEA-CCRT (Atomic Energy Commission R&T Computing Centre)



Typical combustion unsteady computation

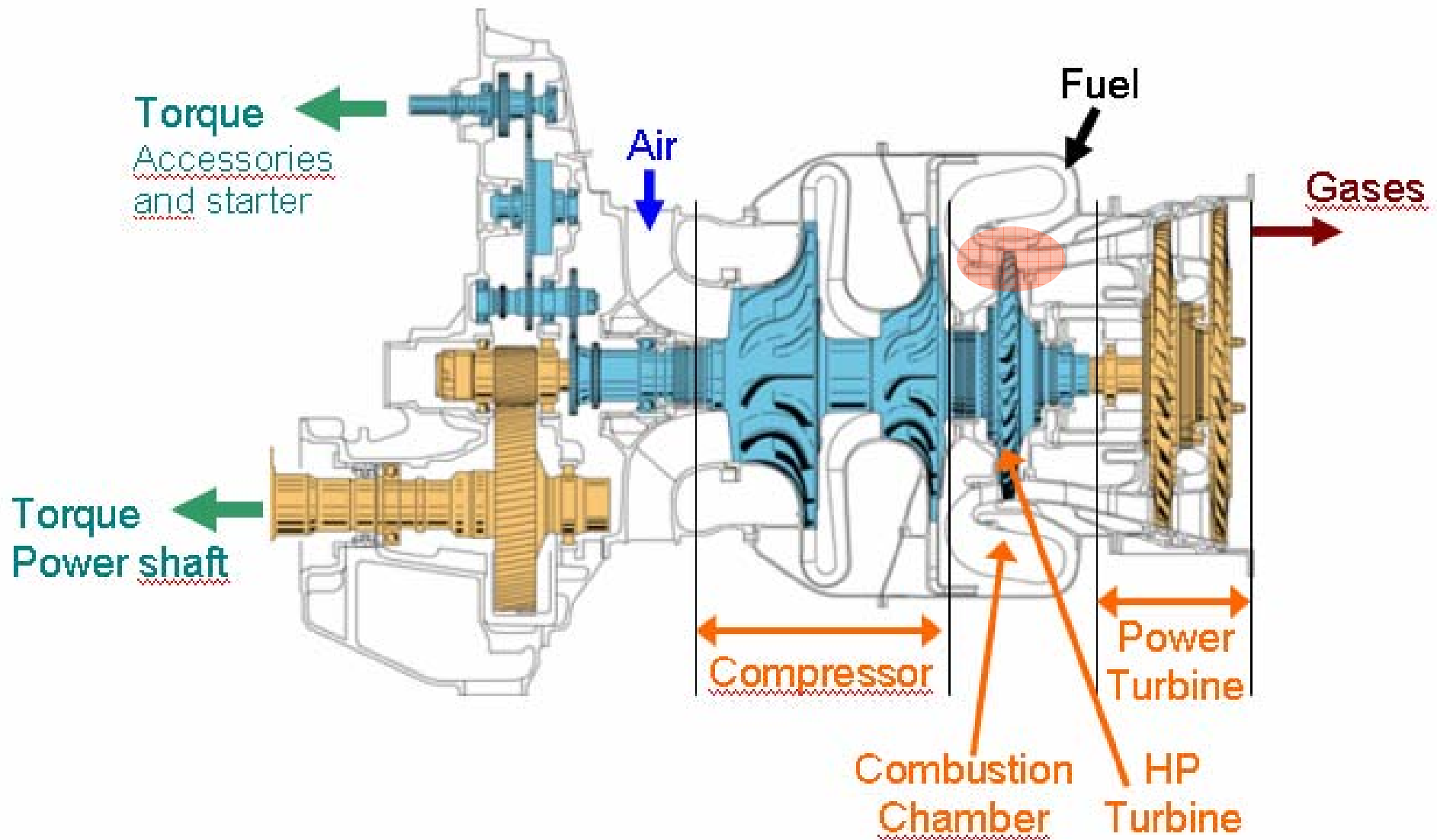
- ▶ Large Eddy Simulation to better capture the turbulence (LES)
- ▶ AVBP code (CERFACS): 42 Millions tetrahedral cells
- ▶ 10 CPU days on 256 processors @ MareNostrum in Barcelona
 - 200Gb of Data



Instantaneous temperature field in the combustion chamber



Simulation challenges for gaz turbines

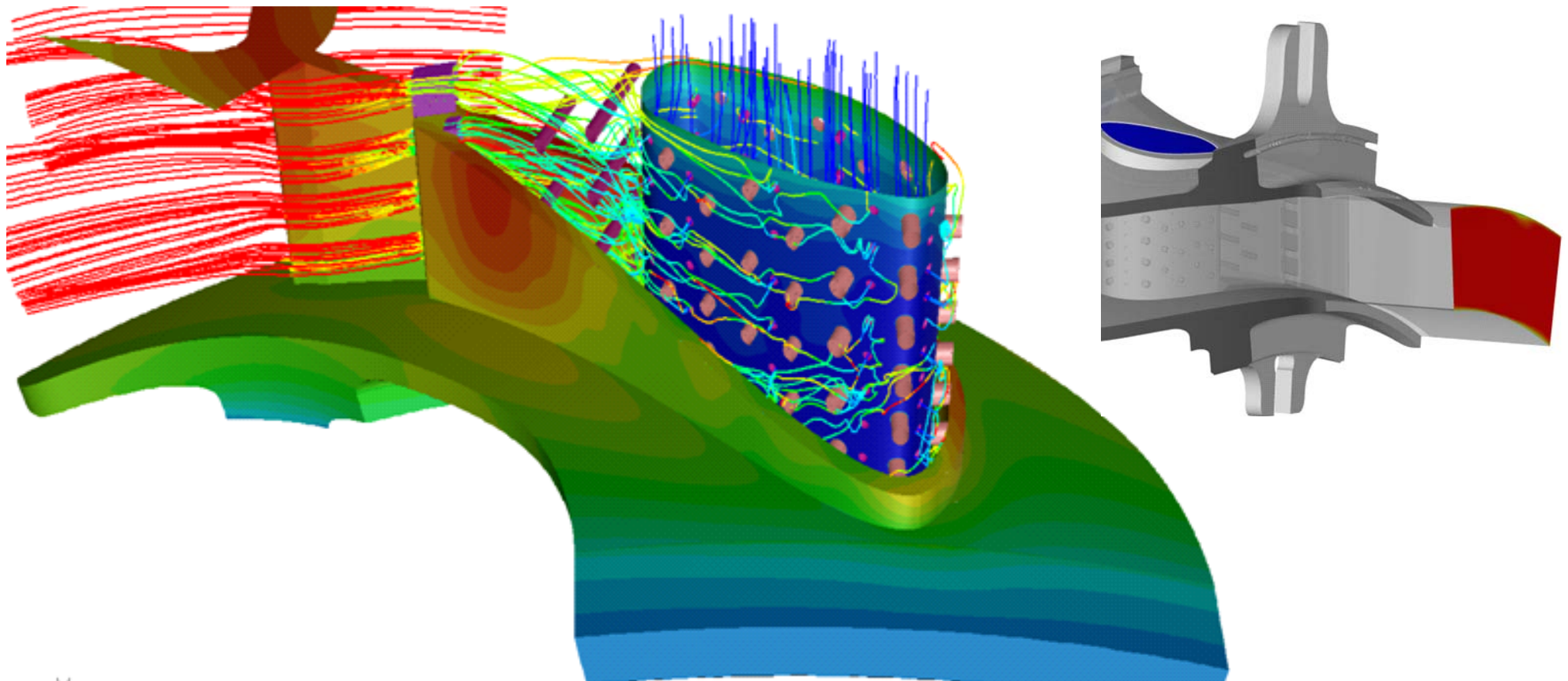


Simulation challenges for turbines

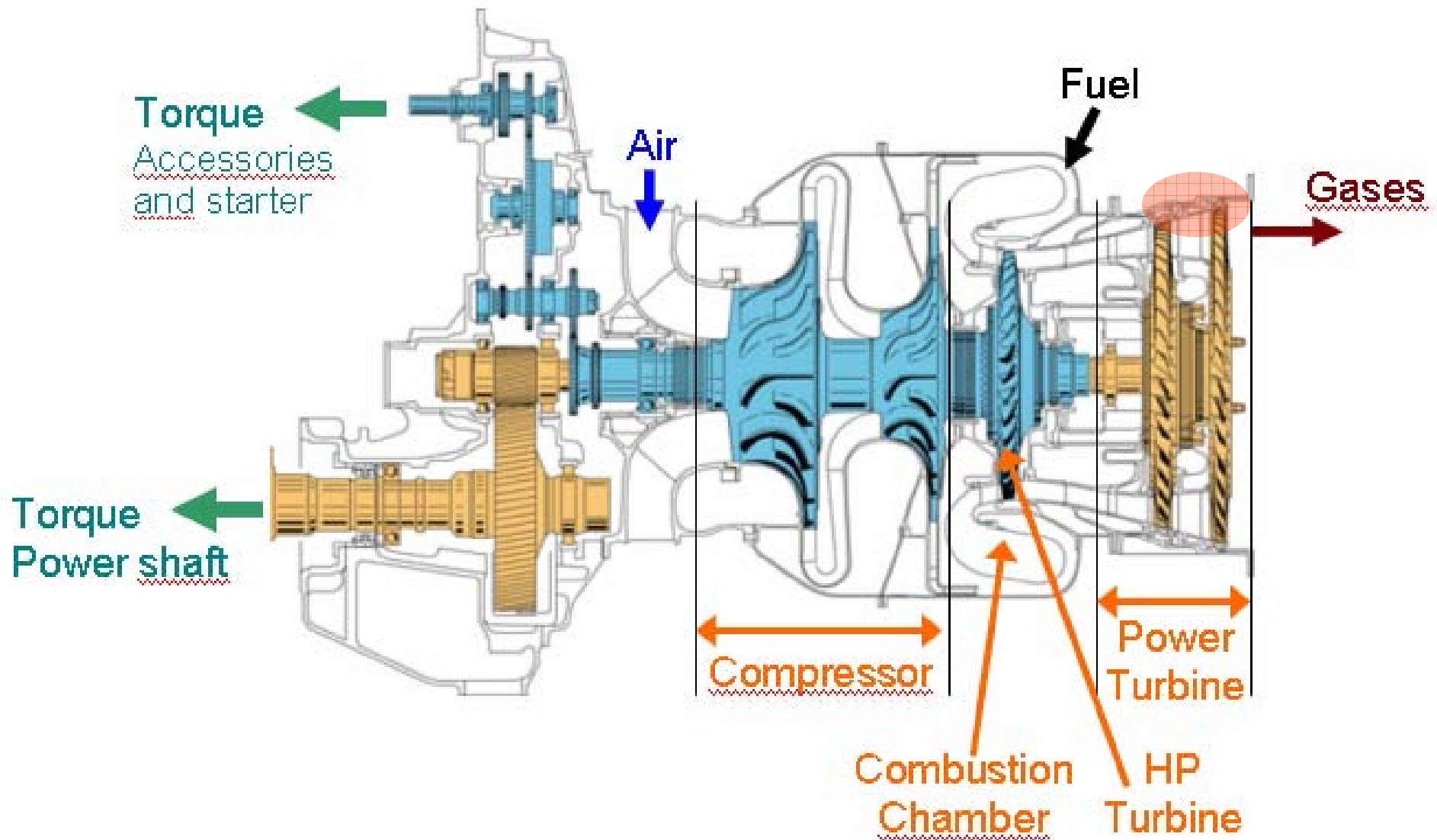
- ▶ **The turbine inlet temperature increase allows to reduce the air flow necessary to achieve the required power**
 - The size of the compressor is minimized and the engine mass can be decreased significantly, which has a positive impact on emission
- ▶ **Turbine components are subjected to extremely high temperature and loads**
 - More than 1200°C mass temperature on the blades requires single crystal heat resisting alloys with ceramic thermal coatings
 - A 20°C error on the component temperature leads to a factor of 2 on its life
 - Measurement are very complex and expensive
- ▶ **Extremely accurate simulation**
 - Aerothermal + mechanical coupling
 - Complex flows, including cooling must be accounted for

Typical aerothermal analysis on turbines

- ▶ RANS simulation with FLUENT code: internal cooling flow, main air throat, coupled with the structure (temperature on the skins)
 - 72 CPU hours on 12 processors @2GHz - Linux operated Cluster



Simulation challenges for gaz turbines

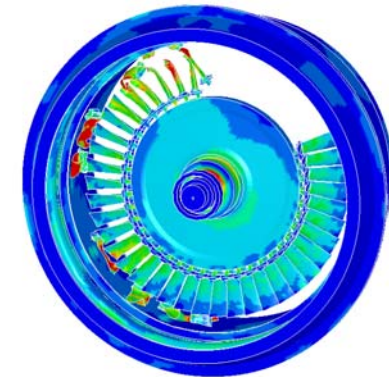


■ ■ ■ ■ ■ Better performance but no compromise on safety

- ▶ **Performance improvement to reduce emissions are leading**
 - To higher loads on component
 - To higher temperature
 - To mass optimization

- ▶ **As a consequence, the security margins (safety factors) are reduced to the minimum**
 - This is made possible by more accurate simulation to better understand the components / engine behavior close to the limits

- ▶ **But safety improvement effort MUST go on**
 - Simulation is a key contributor
 - Example on the power turbine shield
200 CPU hours



■ ■ ■ ■ The blade shedding simulation

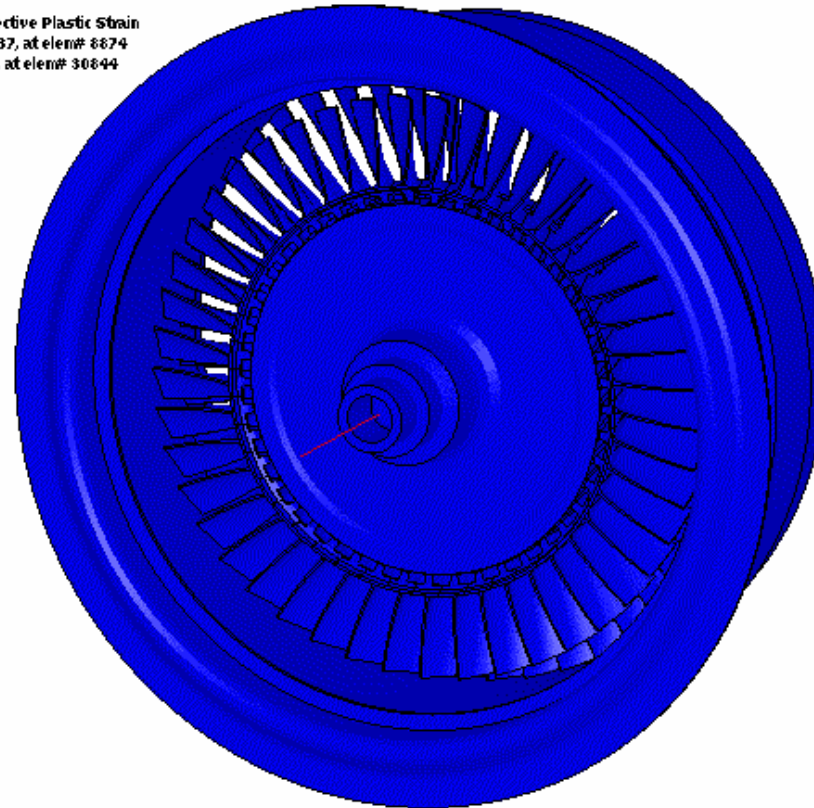
MODULE TURBINE LIBRE AU BANC PARTIEL BL

Time = 0

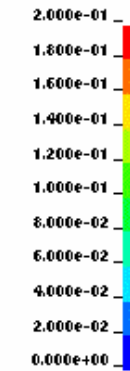
Contours of Effective Plastic Strain

min=-0.00244637, at elem# 8874

max=0.010453, at elem# 30844



Fringe Levels



■ HPC center typology depends on the design phase

- ▶ **Computational power improvement is an opportunity to increase the model size and the physics representation ...**
 - This answers the expectation of the design assessment phase: more power, less collaborative activity (integration is not outsourced)
 - Example of SONATE project at FUI9
- ▶ **... but the development risks mitigation is a also priority**
 - Make more simulation earlier in the design on more simple models (often the geometry is not known) with high fidelity physic representations
 - Requires less power but more proximity (local center), more collaborative (access to the supply chain), more flexible (number of software installed)
- ▶ **Need for low cost, local and versatile HPC centers**
 - Open center to the supply chain, efficient for a wide panel of SW
 - Example of MOSART simulation platform initiative (French Aerospace Valley)